

Garant

HSS boring bar AH.. SCLCR 95°, for indexable inserts CC., right-hand, Shank Ø / insert size: 20/09mm


Order data

Order number	260022 20/09
GTIN	4045197652065
Item class	21T

Technical description

Minimum pre-drill Ø D_{min}	23 mm
Centre offset L_3	13 mm
suitable indexable insert	CC.. 09T3..
Overhang L_1	100 mm
Insert size	9 mm
Pack of insert screws	269028 8
ISO code toolholder	AH20R SCLCR/L09
Overall length L	200 mm
Clamping height L_2	18 mm
Setting angle κ	95 degrees
Shank Ø D_s	20 mm
Standard	Works standard
Application type	right-hand
Boring depth up to	5×D
Tool material	HSS
Through-coolant	yes

Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Set of insert screws Type 8	269028 8
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15